







INSTALL EXPANDED FOIL IN ACCORDANCE WITH ERA PROCESS SPECIFICATION No. 4011.

OBTAIN CONTOURS & DIM. FROM MASTER PATTERN 41228-202-102-002 M.P. FABRICATE USING MOLD 41202-202-102-002.

OBTAIN CONTOURS & DIM. FROM MASTER PATTERN 41228-202-102-001 M.P. FABRICATE USING MOLD 41202-202-102-001.

A FABRICATE IN ACCORDANCE WITH ERA PROCESS SPECIFICATION No. 1020.

Ш			AR	AR	5CU7-125			EXPA	NDED FO)IL FLAT	TENED 8	& ANNEALED DE	LKER BRANFORD,	CT.
	41228-202-102-					-002		COVER		1/3				
		41228-202-102-			-00	1	COV	ER	? 1/2					
Ш		-002 -001 PART NO.						NAME		STOCK SIZE		MATERIAL	MATL.SPEC	ZONE
NO	NO. REQ'D PER ASSY LIST OF MATERIAL													
PROP	_					UNLESS	•	DRFTSMN T. HA		7/19/93	TITLE COLUMN TO THE COLUMN THE CO		_	
RIGHTS NOTICE THESE DATA ARE PROPRIETARY TO		9					SPECIFIED					C	OVER PLATE	
FRA AV	MITTON INC	\vdash	+	┼─			X.±.1 XX.±.03	STRES	;				VENT	
THESE D	RE, REPRO- OR USE OF ATA FOR ANY IS FORBID-	-002	↓				XXX.±.01	PROJ.	GR.			DWG. SIZE C	SCALE NONE	
DEN WITH AUTHORI	DEN WITHOUT WRITTEN AUTHORIZATION FROM FRA AVIATION INC		1 41220-200-004		1228-200-004		ANGLES ±.1/2	HEAT T	EAT			vielies les	DWG. NO.	REV.
PURPOSE IS FORBID- DEN WITHOUT WRITTEN AUTHORIZATION FROM ERA AVAITION, INC. THE FOREGOING DOES NOT APPLY TO VENDOR PARTS.		DASH NO.			MDL	1.17	FINISH		143 Era A		viation, Inc.	41228-202-10	02 A	

NOTES: